

TECHNICAL DATA SHEET

Dy-Mark (Aust) Pty Ltd PO Box 1556 • Toowong 4066 • Phone: 1300 396 275 • Fax: 1300 360 440
www.dymark.com.au



Revolution™ Enamel

Dy-Mark's Revolution™ Enamel is a premium paint designed to provide superior coverage and let you tackle all projects with just the one product. The innovative Dy-Mark Pro-Cap allows you to spray in 2 ways; by using the triggers or the pulse button at the top of the cap.

Features & Benefits:

- Vibrant NEW colour range
- Fast dry formula
- Resists fading, cracking, chipping and peeling
- Available in gloss, semi-gloss, flat, metallic and hammered finishes
- Multi-surface 360° application, unique patented 2-spray trigger cap
- Superior coverage for any application
- Use in conjunction with Dy-Mark's Rust Reformer and Primer's for complete corrosion protection



Colours - Enamel	Finish	Qty	Product Code
Simply Red	Gloss	12	23013206
Blue Ice	Gloss	12	23013207
Baby Leaf	Gloss	12	23013208
Sunburst	Gloss	12	23013209
Orange Flame	Gloss	12	23013212
Purple Bloom	Gloss	12	23013213
Lipstick	Gloss	12	23013214
Bistro Brown	Gloss	12	23013215
Venetian Lace	Gloss	12	23013216
Gloss Black	Gloss	12	23013201
Gloss White	Gloss	12	23013211
Flat Black	Flat	12	23013221
Clear	Gloss	12	23013200
Semi Gloss Black	Semi Gloss	12	23013231
Semi Gloss White	Semi Gloss	12	23033211

Colours – Metallic	Finish	Qty	Product Code
Metallic Gold	Metallic	12	23003205
Metallic Silver	Metallic	12	23003210
Metallic Rust	Metallic	12	23013210

Colours - Hammered	Finish	Qty	Product Code
Hammered Black	Hammered	12	23023201
Hammered Copper	Hammered	12	23023206
Hammered Brown	Hammered	12	23023207
Hammered Silver	Hammered	12	23023210

DIRECTIONS FOR USE

Preparation

Shake can for at least 45 seconds after the mixing ball begins to rattle. Remove locking pin and store in cap slot. Adjust nozzle to suit your application.

Application

Do not apply the product if the temperature is below 10°C. Before spraying, cover all the necessary areas to protect from overspray. Shake the can for at least 45 seconds AFTER the mixing ball begins to rattle to ensure uniformity of the product. Occasionally shake the can during use. Hold the can upright approximately 20-25cm from the surface.

Press the button firmly and spray with a smooth sweeping motion. Apply a mist coat followed by a full even coat. To prevent paint from sagging, avoid spraying too close to the surface or avoid spraying an overly heavy coat.

Adjustable nozzle to suit any application:



Ideal for spraying larger items such as trailers, railings and chairs using a horizontal spray pattern.



Ideal for spraying pipes, poles and chair legs using a vertical spray pattern.

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SURFACE CONDITION		PREPARATION	PRIME	TOPCOAT
Ferrous Metals Steel Wrought Iron	New / Unpainted	Sand and degrease the surface.	Dy-Mark Red / Grey Primer OR Dy-Mark Etch Primer OR Dy-Mark Zinc-Gal	Dy-Mark Revolution Enamel OR Dy-Mark Revolution Hammered Enamel Note: Dy-Mark Silver-Gal can be used for touch ups on galvanised steel and iron or as a top coat over Dy-Mark's Zinc-Gal.
	Pre-painted (in good condition)	Sand and degrease the surface.	Dy-Mark Red / Grey Primer	
	Rusted / Damaged (exposed surface)	Remove rust, sand and degrease the surface. Mould and mildew must be treated with a chlorinated cleaner or bleach solution. Clean and dry the surface.	Dy-Mark Red / Grey Primer OR Dy-Mark Zinc-Gal	
Non Ferrous Metals Aluminium Stainless Steel Copper Brass Alloys	Pre-painted (in good condition)	Clean and dry the surface.	Dy-Mark Red / Grey Primer	
	New / Unpainted / Rusted or Damaged (exposed surface)	Clean and dry the surface.	Dy-Mark Etch Primer	
Galvanised Iron & Zinalume®	New / Unpainted / Rusted or Damaged (exposed surface)	Remove all loose rust, sand and degrease the surface. Clean and dry the surface.	Dy-Mark Etch Primer	
	Pre-painted (in good condition)	Clean and dry the surface.	Dy-Mark Red / Grey Primer	
Plastic	Unpainted / Pre-painted	Lightly sand to create a surface profile. Clean and dry the surface.	Use appropriate plastic primer	
Wood / Masonry	Unpainted / Pre-painted	Lightly sand to create a surface profile and/or to remove deteriorated coatings.	Dy-Mark Red / Grey Primer	

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TECHNICAL DATA

Size:	325g Aerosol
Finish:	Gloss, Semi-Gloss, Flat, Hammered, Metallic
Consistency:	Liquid
Coverage:	2 sqm per can (depending on the surface)
Suitable Surfaces:	Correctly prepared timber, metal, plastic, masonry
Drying Time:	Touch dry in 30 minutes; Recoat within 30 minutes or after 24 hours
Ideal Application Temperature:	Between 10°C and 40°C
Clean Up:	Paint Thinner

STORAGE

Store below 50°C. Do not store in direct sunlight or in vehicles under hot conditions. Protect aerosol cans against physical damage. Re-lock trigger with pin to prevent accidental spraying.

DISPOSAL

Aerosol should be completely emptied prior to disposal. Contents of can are under pressure. Do not puncture or incinerate even when empty. When empty, dispose of this container through an approved recycling scheme or seek advice from your local council regarding accepted disposal methods.

SAFETY INFORMATION

HIGHLY FLAMMABLE

Keep away from flame, heat and sources of ignition. Do not smoke and ensure adequate ventilation during use. Harmful by inhalation, in contact with skin and if swallowed. Intentional misuse by deliberately inhaling contents can be harmful or fatal.

For more information regarding this product, contact Dy-Mark Sales & Customer Support Centre on 1300 396 275.

FIRST AID

KEEP OUT OF REACH OF CHILDREN

If swallowed: Do not induce vomiting.

Eye contact: In case of contact with eyes, rinse immediately with plenty of water. Seek medical advice from your doctor or Poisons Information Centre (Australia: 13 11 26; New Zealand: 0800 764 766).

Please note the information provided within this Technical Data Sheet is intended as a guide only. The performance of this product will depend on many factors outside the control of Dy-Mark; including surface type and environmental conditions. Refer to Material Safety Data Sheet for more information.