SDS ATTACHMENT

PLEASE ATTACH THIS COMPLETED SHEET TO THE SDS FOR:

| PRODUCT: | R200 lnk | | |
|----------------------------------|--|--|----------------------------|
| DATE: (SDS date) | 3-Aug-16 | | |
| 1. Manufacturer/ <u>Supplier</u> | Tradegear Ltd Level 1, 99 Clarence Street Riccarton Christchurch 8011 New Zealand Phone: 0800 22 44 34 or Fax: 0800 22 11 51 or +64 24 hr emergency contact: + Website: www.tradegear.co Email: office@tradegear.co | +64 3 341 8055 4 9 522 8833 •64 21 510 622 •.nz •.nz | |
| Emergency Information: | National Poison Centre: Chemcall 24/7 Emergency | 0 Response Service: 0 | 800 764 766 800 243 622 |

2 & 15. Hazards Identification & Regulatory Requirements:

| Product Name: | Ink R200 |
|---|---|
| Group Standard, Approval # | Surface Coatings and Colourants (Flammable) Group Standard 2017 - HSR002662 |
| HSNO Classes (from GHS codes) | 3.1B, 6.1D, 6.3A, 6.4A, 6.8B, 6.9B, 9.1D, 9.3C |
| Class 9 Hazard/Precautionary Statements | Harmful to aquatic life and terrestrial vertebrates. |
| | Read label before use (supply to public) |
| | Read SDS before use (supply to public) |
| | Avoid release to the environment |
| | |
| TEL or EEL applicable? | None |



Dy-Mark

Chemwatch: 15280 Version No: 12.1.1.1 Safety Data Sheet according to WHS and ADG requirements Chemwatch Hazard Alert Code: 3

Issue Date: 03/08/2016

Print Date: 16/08/2016

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

| Product name | Dy-Mark Stencil Roller Ink R200 All Colours |
|----------------------------------|---|
| Synonyms | 13020101 Black, 13020102 Red, 13020103 Blue, 13020104 Green, 13020105 Yellow, 13020106 Orange, 13020107 Brown, 13020108 Violet, 13020111 White, 13022001 Black, 13022002 Red, 13022003 Blue, 13022004 Green, 13022005 Yellow, 13022006 Orange, 13022008 Violet, 13022011 White, 13022013 Light Blue |
| Proper shipping name | FLAMMABLE LIQUID, N.O.S. (contains ethanol) |
| Other means of identification | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Ink used for stencils etc. - applied by hand roller.

Details of the supplier of the safety data sheet

| Registered company name | Dy-Mark |
|-------------------------|--|
| Address | 89 Formation Street Wacol QLD 4076 Australia |
| Telephone | +61 7 3271 2222 |
| Fax | +61 7 3271 2751 |
| Website | Not Available |
| Email | info@dymark.com.au |

Emergency telephone number

| Association / Organisation | Not Available |
|-----------------------------------|-----------------|
| Emergency telephone numbers | +61 403 186 708 |
| Other emergency telephone numbers | Not Available |

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

| | Min | Max | |
|--------------|-----|-----|-------------------------|
| Flammability | 3 | | |
| Toxicity | 2 | | 0 = Minimum |
| Body Contact | 2 | | 1 = Low 2 = Moderate |
| Reactivity | 1 | | 3 = High |
| Chronic | 0 | | 4 = Extreme |

| Poisons Schedule | S6 | |
|-------------------------------|--|--|
| Classification ^[1] | Flammable Liquid Category 2, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A | |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI | |

Label elements

| DANGER |
|--------|
| |

...........

| H225 | Highly flammable liquid and vapour. |
|--------|-------------------------------------|
| H302 | Harmful if swallowed. |
| H312 | Harmful in contact with skin. |
| H332 | Harmful if inhaled. |
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| AUH019 | May form explosive peroxides |

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

| P210 | Keep away from heat/sparks/open flames/hot surfaces No smoking. |
|------|---|
| P233 | Keep container tightly closed. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P240 | Ground/bond container and receiving equipment. |

Precautionary statement(s) Response

| P363 Wash contaminated clothing before reuse. | |
|---|--|
| P370+P378 In case of fire: Use alcohol resistant foam or normal protein foam for extinction. | |
| P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. | |

Precautionary statement(s) Storage

P403+P235 Store in a well-ventilated place. Keep cool.

Precautionary statement(s) Disposal

P501

Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|---------------|-----------|---------------------------------|
| 111-76-2 | >60 | ethylene glycol monobutyl ether |
| 64-17-5 | 10-30 | ethanol |
| Not Available | <10 | pigment |

SECTION 4 FIRST AID MEASURES

Description of first aid measures

| Eye Contact | If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
|--------------|---|
| Skin Contact | If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. |
| Inhalation | If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. |
| Ingestion | If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. |

Indication of any immediate medical attention and special treatment needed

Followed acute or short term repeated exposures to ethylene glycol monoalkyl ethers and their acetates:

• Hepatic metabolism produces ethylene glycol as a metabolite.

Clinical presentation, following severe intoxication, resembles that of ethylene glycol exposures.

• Monitoring the urinary excretion of the alkoxyacetic acid metabolites may be a useful indication of exposure.

[Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to ethanol:

- Acute ingestion in non-tolerant patients usually responds to supportive care with special attention to prevention of aspiration, replacement of fluid and correction of nutritional deficiencies (magnesium, thiamine pyridoxine, Vitamins C and K).
- Give 50% dextrose (50-100 ml) IV to obtunded patients following blood draw for glucose determination.
- Comatose patients should be treated with initial attention to airway, breathing, circulation and drugs of immediate importance (glucose, thiamine).
- Decontamination is probably unnecessary more than 1 hour after a single observed ingestion. Cathartics and charcoal may be given but are probably not effective in single ingestions.
- Fructose administration is contra-indicated due to side effects.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ► Water spray or fog.
- Alcohol stable foam.
- Dry chemical powder.

Carbon dioxide.

Do not use a water jet to fight fire.

Special hazards arising from the substrate or mixture

| Fire Incompatibility | Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result | | |
|-------------------------|---|--|--|
| Advice for firefighters | | | |
| Fire Fighting | Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water course. | | |
| Fire/Explosion Hazard | Liquid and vapour are highly flammable. Severe fire hazard when exposed to heat, flame and/or oxidisers. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. Combustion products include:carbon dioxide (CO2)other pyrolysis products typical of burning organic material | | |

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| Minor Spills | Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. |
|--------------|--|
| Major Spills | Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

| Safe handling | Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. DO NOT allow clothing wet with material to stay in contact with skin Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. |
|----------------------------|--|
| Other information | Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources. DO NOT store in pits, depressions, basements or areas where vapours may be trapped. Keep containers securely sealed. |
| Conditions for safe storag | e, including any incompatibilities |
| Suitable container | DO NOT use aluminium or galvanised containers Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) |

For manufactured product having a viscosity of at least 250 cSt.

x



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Х

Х 0 Must not be stored together

 $-\ensuremath{\mathsf{May}}$ be stored together with specific preventions

х

- May be stored together ÷

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|---------------------------------|-----------------|-----------------------|--------------------|---------------|---------------|
| Australia Exposure Standards | ethylene glycol monobutyl ether | 2-Butoxyethanol | 96.9 mg/m3 / 20 ppm | 242 mg/m3 / 50 ppm | Not Available | Sk |
| Australia Exposure Standards | ethanol | Ethyl alcohol | 1880 mg/m3 / 1000 ppm | Not Available | Not Available | Not Available |

EMERGENCY LIMITS

| Ingredient | Material name | TEEL-1 | | TEEL-2 | TEEL-3 |
|---------------------------------|--------------------------------------|---------------|-----------------|---------------|---------------|
| ethylene glycol monobutyl ether | Butoxyethanol, 2-; (Glycol ether EB) | 20 ppm | | 20 ppm | 700 ppm |
| ethanol | Ethyl alcohol; (Ethanol) | Not Available | | Not Available | Not Available |
| | | | | | |
| Ingredient | Original IDLH | | Revised IDLH | | |
| ethylene glycol monobutyl ether | 700 ppm | | 700 [Unch] ppm | | |
| ethanol | 15,000 ppm | | 3,300 [LEL] ppm | | |
| pigment | Not Available | | Not Available | | |

Exposure controls

| Appropriate engineering controls | Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. |
|-------------------------------------|--|
| Personal protection | |
| Eye and face protection | Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. |
| Skin protection | See Hand protection below |
| Hands/feet protection | Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Suitability and durability of glove type is dependent on usage. |
| Body protection | See Other protection below |
| Other protection | Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. |
| Thermal hazards | Not Available |

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the: "Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the computer-

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the

aenerated selection:

Dy-Mark Stencil Roller Ink R200 All Colours

| Material | СРІ |
|-------------------|-----|
| BUTYL | А |
| PE/EVAL/PE | А |
| NEOPRENE | В |
| NITRILE | В |
| PVC | В |
| NAT+NEOPR+NITRILE | С |
| NATURAL RUBBER | С |
| NATURAL+NEOPRENE | С |
| NITRILE+PVC | С |
| PVA | С |
| SARANEX-23 | С |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise

be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

"Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|---------------------------------------|-------------------------|-------------------------|---------------------------|
| up to 5 x ES | A-AUS / Class 1 | - | A-PAPR-AUS / Class 1 |
| up to 25 x ES | Air-line* | A-2 | A-PAPR-2 |
| up to 50 x ES | - | A-3 | - |
| 50+ x ES | - | Air-line** | - |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

| Appearance | Coloured low viscosity ink with a solvent odour; miscible with water. | | |
|---|---|--|----------------|
| | | | |
| Physical state | Liquid | Relative density (Water = 1) | Not Available |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Applicable | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | 80 | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | 13 (ethanol) | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | HIGHLY FLAMMABLE. | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water (g/L) | Miscible | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | >1 | VOC g/L | Not Available |

SECTION 10 STABILITY AND REACTIVITY

| Reactivity | See section 7 |
|-------------------------------------|--|
| Chemical stability | Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 TOXICOLOGICAL INFORMATION

ETHYLENE GLYCOL

MONOBUTYL ETHER

Dy-Mark Stencil Roller Ink R200 All Colours

| Inhaled | Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation hazard is increased at higher temperatures. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. Ethylene glycol monobutyl ether can destroy the blood cells with long term exposure. It also causes eye, nose and throat discomfort. Higher doses can cause blood in the urine. Animal testing shows that the most common signs of inhalation overdose is inco-ordination and drowsiness. | | |
|--|--|---|--|
| Ingestion | Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. | | |
| Skin Contact | Skin contact with the material may be harmful; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Ethylene glycol monobutyl ether penetrates the skin easily and will cause more harm on skin contact than through inhalation. There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. | | |
| Eye | There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. Ethylene glycol monobutyl ether may cause pain, redness and damage to the eyes. Direct contact of the eye with ethanol (alcohol) may cause an immediate stinging and burning sensation, with reflex closure of the lid, and a temporary, tearing injury to the cornea together with redness of the conjunctiva. Discomfort may last 2 days but usually the injury heals without treatment. | | |
| Chronic | Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is some evidence from animal testing that exposure to this material may result in toxic effects to the unborn baby. Based on experience with similar materials, there is a possibility that exposure to the material may reduce fertility in humans at levels which do not cause other toxic effects. Prolonged exposure to ethanol may cause damage to the liver and cause scarring. It may also worsen damage caused by other agents. Ethylene glycol esters and their ethers cause wasting of the testicles, reproductive changes, infertility and changes to kidney function. Shorter chain compounds are more dangerous. | | |
| | | | |
| Dy-Mark Stencil Roller Ink R200 All Colours | TOXICITY Not Available | IRRITATION Not Available | |
| | TOVICITY | | |
| | | | |
| ethviene alvcol monobutvi | dermal (rat) LD50: >2000 mg/kg ¹⁻¹ | | |
| ether | Inhalation (rat) LC50: 450 ppm/4hr ^{LC]} | Eye (rabbit): 100 mg SEVERE | |
| | Oral (rat) LD50: 250 mg/kg ^[2] | Eye (rabbit): 100 mg/24h-moderate | |
| | | Skin (rabbit): 500 mg, open; mild | |
| | TOXICITY | IRRITATION | |
| | Dermal (rabbit) LD50: 17100 mg/kg ^[1] | Eye (rabbit): 500 mg SEVERE | |
| ethanol | Inhalation (rat) LC50: 64000 ppm/4hr ^[2] | Eye (rabbit):100mg/24hr-moderate | |
| | Oral (rat) LD50: >1187-2769 mg/kg ^[1] | Skin (rabbit):20 mg/24hr-moderate | |
| | | Skin (rabbit):400 mg (open)-mild | |
| | | | |
| Legend: | Value obtained from Europe ECHA Registered Substances - Acute toxicity 2 extracted from RTECS - Register of Toxic Effect of chemical Substances | * Value obtained from manufacturer's SDS. Unless otherwise specified data | |
| | | | |
| | For ethylene glycol: Ethylene glycol is quickly and extensively absorbed through the gastrointestina respiratory tract; dermal absorption is apparently slow. Following absorption, etf most mammalian species, including humans, ethylene glycol is initially metaboli dehydrogenase to form glycolaldehyde, which is rapidly converted to glycolic acid metabolites are oxidised to glyoxylate; glyoxylate may be further metabolised to can generate CO2, which is one of the major elimination products of ethylene gl | I tract. Limited information suggests that it is also absorbed through the hylene glycol is distributed throughout the body according to total body water. In ised by alcohol. d and glyoxal by aldehyde oxidase and aldehyde dehydrogenase. These formic acid, oxalic acid, and glycine. Breakdown of both glycine and formic acid lycol. In addition to exhaled CO2, ethylene glycol is eliminated in the urine as | |

can generate CO2, which is one of the major elimination products of ethylene glycol in addition to exhaled CO2, ethylene glycol is eliminated in the urine as both the parent compound and glycolic acid. Elimination of ethylene glycol from the plasma in both humans and laboratory animals is rapid after oral exposure; elimination half-lives are in the range of 1-4 hours in most species tested.

Respiratory Effects. Respiratory system involvement occurs 12-24 hours after ingestion of sufficient amounts of ethylene glycol and is considered to be part of a second stage in ethylene glycol poisoning The symptoms include hyperventilation, shallow rapid breathing, and generalized pulmonary edema with calcium oxalate crystals occasionally present in the lung parenchyma. Respiratory system involvement appears to be dose-dependent and occurs concomitantly with cardiovascular changes. Pulmonary infiltrates and other changes compatible with adult respiratory distress syndrome (ARDS) may characterise the second stage of ethylene glycol poisoning Pulmonary oedema can be secondary to cardiac failure, ARDS, or aspiration of gastric contents. Symptoms related to acidosis such as hyperpnea and tachypnea are frequently observed; however, major respiratory morbidities such as pulmonary edema and bronchopneumonia are relatively rare and usually only observed with extreme poisoning (e.g., in only 5 of 36 severely poisoned cases).

Cardiovascular Effects. Cardiovascular system involvement in humans occurs at the same time as respiratory system involvement, during the second phase of oral ethylene glycol poisoning, which is 12-24 hours after acute exposure. The symptoms of cardiac involvement include tachycardia, ventricular gallop and cardiac enlargement. Ingestion of ethylene glycol may also cause hypertension or hypotension, which may progress to cardiogenic shock. Myocarditis has been observed at autopsy in cases of people who died following acute ingestion of ethylene glycol. As in the case of respiratory effects, cardiovascular involvement occurs with ingestion of relatively high doses of ethylene glycol.

Nevertheless, circulatory disturbances are a rare occurrence, having been reported in only 8 of 36 severely poisoned cases. Therefore, it appears that acute exposure to high levels of ethylene glycol can cause serious cardiovascular effects in humans. The effects of a long-term, low-dose exposure are unknown. Gastrointestinal Effects. Nausea, vomiting with or without blood, pyrosis, and abdominal cramping and pain are common early effects of acute ethylene glycol ingestion. Acute effects of ethylene glycol ingestion in one patient included intermittent diarrhea and abdominal pain, which were attributed to mild colonic ischaemia; severe abdominal pain secondary to colonic stricture and perforation developed 3 months after ingestion, and histology of the resected colon

| | showed birefringent crystals highly suggestive of oxalate deposition. |
|---|--|
| | Musculoskeletal Effects. Reported musculoskeletal effects in cases of acute ethylene glycol poisoning have included diffuse muscle tendemess and myalgias |
| | associated with elevated serum creatinine phosphokinase levels, and myoclonic jerks and tetanic contractions associated with hypocalcaemia. |
| | repart checks. Certital hydropic of any degeneration, parent dryma hedrosis, and calcium oxatate crystals in the liver have been observed at autopsy in cases of people who died following acruit ingrestion of ethylene divol |
| | Renal Effects. Adverse renal effects after ethylene divolation in humans can be observed during the third stage of ethylene divol toxicity 24-72 hours |
| | after acute exposure. The hallmark of renal toxicity is the presence of birefringent calcium oxalate monohydrate crystals deposited in renal tubules and their |
| | presence in urine after ingestion of relatively high amounts of ethylene glycol. Other signs of nephrotoxicity can include tubular cell degeneration and necrosis |
| | and tubular interstitial inflammation. If untreated, the degree of renal damage caused by high doses of ethylene glycol progresses and leads to haematuria, |
| | proteinuria, decreased renal function, oliguria, anuria, and ultimately renal failure. These changes in the kidney are linked to acute tubular necrosis but normal |
| | or near normal renal function can return with adequate supportive therapy. |
| | metabolic enects. One of the high adverse enects following active one physical on that is delightene gived involves metabolic dialiges. These changes of anges and set 24 bolics after ethylene divide and the set of the se |
| | pH and bicarbonate content of serum and other bodily fluids caused by accumulation of excess glycolic acid. Other characteristic metabolic effects of ethylene |
| | glycol poisoning are increased serum anion gap, increased osmolal gap, and hypocalcaemia. Serum anion gap is calculated from concentrations of sodium, |
| | chloride, and bicarbonate, is normally 12-16 mM, and is typically elevated after ethylene glycol ingestion due to increases in unmeasured metabolite anions |
| | (mainly glycolate). |
| | Neurological Effects: Adverse neurological reactions are among the first symptoms to appear in numans after emylene givcol ingestion. These early |
| | neuroloxic elects are also the only symptoms and the cash do uninetabolised entrylente givon, together with metabolic charges, they occur during the period of so minutes to 12 hours after expositive and are considered to be part of the first state in other hervicin increase of acute introvication in cases of acute introvication in which a large |
| | amount of ethylene divcol is incested over a very short time period, there is a progression of neurological manifestations which, if not treated, may lead to |
| | generalized seizures and coma. Ataxia, slurred speech, confusion, and somnolence are common during the initial phase of ethylene glycol intoxication as are |
| | irritation, restlessness, and disorientation. Cerebral edema and crystalline deposits of calcium oxalate in the walls of small blood vessels in the brain were |
| | found at autopsy in people who died after acute ethylene glycol ingestion. |
| | Effects on cranial nerves appear late (generally 5-20 days post-ingestion), are relatively rare, and according to some investigators constitute a fourth, late |
| | cereoral prase in envirene givco intoxication. Cinical manifestations of the cranial neuropathy commonly involve lower motor neurons of the tacial and buildar neuros and are reversible over many months |
| | Reproductive Effects: Reproductive function after intermediate-duration oral exposure to ethylene glycol has been tested in three multi-generation studies |
| | (one in rats and two in mice) and several shorter studies (15-20 days in rats and mice). In these studies, effects on fertility, foetal viability, and male reproductive |
| | organs were observed in mice, while the only effect in rats was an increase in gestational duration. |
| | Developmental Effects: The developmental toxicity of ethylene glycol has been assessed in several acute-duration studies using mice, rats, and rabbits. |
| | Available studies indicate that malformations, especially skeletal malformations occur in both mice and rats exposed during gestation; mice are apparently more |
| | sensitive to the developmental effects of entylene glycol. Other evidence of embyrotoxicity in laboratory animals exposed to entylene glycol exposure includes |
| | Cancer: No studies were located regarding cancer effects in humans or animals after dermal exposure to ethylene glycol. |
| | Genotoxic Effects: Studies in humans have not addressed the genotoxic effects of ethylene glycol. However, available in vivo and in vitro laboratory studies |
| | provide consistently negative genotoxicity results for ethylene glycol. |
| | NOTE: Changes in kidney, liver, spleen and lungs are observed in animals exposed to high concentrations of this substance by all routes. ** ASCC (NZ) SDS |
| Dy-Mark Stencil Roller Ink | |
| R200 All Colours & | The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce |
| | conjunctivitis. |
| MONOBUTTLETHER | |
| | |
| Dy-Mark Stencil Roller Ink | |
| Dy-Mark Stencil Roller Ink R200 All Colours & ETHYLENE GLYCOL | The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, |
| Dy-Mark Stencil Roller Ink R200 All Colours & ETHYLENE GLYCOL MONOBUTYL ETHER & | The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. |
| Dy-Mark Stencil Roller Ink R200 All Colours & ETHYLENE GLYCOL MONOBUTYL ETHER & ETHANOL | The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. |
| Dy-Mark Stencil Roller Ink R200 All Colours & ETHYLENE GLYCOL MONOBUTYL ETHER & ETHANOL | The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. For ethylene glycol monoalkyl ethers and their acetates (EGMAEs): |
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| Dy-Mark Stencil Roller Ink R200 All Colours & ETHYLENE GLYCOL MONOBUTYL ETHER | Exposure of pregnant rats to ethylene glycol monobutyl ether (toxicity and embryotoxicity including a decreased number of vi elements was also apparent in rats. Teratogenic effects were r At least one researcher has stated that the reproductive effects Chronic exposure may cause anaemia, macrocytosis, abnorn Exposure of male and female rats and mice for 14 weeks to 2 y system in rats and mice. In addition, 2-butoxyethanol exposure of the anaemia was concentration-dependent and more pronou 500 ppm and greater produced an acute disseminated thromb reduced deformability of erythrocytes or through anoxic damag to affect circulating erythroid mass, inducing a responsive and pheochromocytomas (combined) of the adrenal gland. In mice squamous cell papilloma or carcinoma of the forestomach. It w in the forestomach and that the neoplasia were associated witi -dependent increase in the incidence of haemangiosarcoma o 1: NTP Toxicology Program Technical report Series 484, Mar | 2-butoxyethanol) at 100 ppm or rab able implantations per litter. Slight for to observed in other species. Is were less than that of other monoa nally large red cells and abnormal re rears produced a regenerative haem as caused increases in the incidence unced in rats and females. In this stu osis and bone infarction in male and the to endothelial cells that compromi- temia. Rats showed a marginal incr , 2-butoxyethanol exposure resulted was hypothesised that exposure-indu h a continuation of the injury/ degend for liver of male mice and hepatoc ch 2000. | bits at 200 ppm during organogenesis resulted in maternal betoxicity in the form of poorly ossified or unossified skeletal lkyl ethers of ethylene glycol. d cell fragility. olytic anaemia and subsequent effects on the haemopoietic e of neoplasms and nonneoplastic lesions (1). The occurrence dy it was proposed that 2-butoxyethanol at concentrations of female rats as a result of severe acute haemolysis and se blood flow. In two-year studies, 2-butoxyethanol continued ease in the incidence of benign or malignant in a concentration dependent increase in the incidence of uced irritation produced inflammatory and hyperplastic effects eration process. Exposure also produced a concentration ellular carcinoma. |
|--|---|---|---|
| | | | |
| Acute Toxicity | ✓ | Carcinogenicity | \odot |

| Acute Toxicity | ✓ | Carcinogenicity | \otimes |
|-----------------------------------|-----------|--------------------------|--|
| Skin Irritation/Corrosion | × | Reproductivity | \otimes |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | \otimes |
| Respiratory or Skin sensitisation | \otimes | STOT - Repeated Exposure | \otimes |
| Mutagenicity | \otimes | Aspiration Hazard | 0 |
| | | Leaend: ¥ | - Data available but does not fill the criteria for classification |

- Data required to make classification available

O – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

| Toxiony | | | | | |
|---------------------------------|----------|--------------------|-------------------------------|---------------|--------|
| Ingredient | Endpoint | Test Duration (hr) | Species | Value | Source |
| ethylene glycol monobutyl ether | EC50 | 384 | Crustacea | 51.539mg/L | 3 |
| ethylene glycol monobutyl ether | LC50 | 96 | Fish | 222.042mg/L | 3 |
| ethylene glycol monobutyl ether | EC50 | 48 | Crustacea | 164mg/L | 2 |
| ethylene glycol monobutyl ether | NOEC | 168 | Crustacea | 56mg/L | 2 |
| ethylene glycol monobutyl ether | EC50 | 96 | Algae or other aquatic plants | 720mg/L | 2 |
| ethanol | EC50 | 24 | Algae or other aquatic plants | 0.0129024mg/L | 4 |
| ethanol | EC50 | 48 | Crustacea | 2mg/L | 4 |
| ethanol | LC50 | 96 | Fish | 42mg/L | 4 |
| ethanol | NOEC | 2016 | Fish | 0.000375mg/L | 4 |
| ethanol | EC50 | 72 | Algae or other aquatic plants | 275mg/L | 2 |
| | | | | | |

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For Ethelene Glycol Monoalkyl Ethers and their Acetates:

log BCF: 0.463 to 0.732;

LC50 : 94 to > 5000 mg/L. (aquatic species).

Members of this category include ethylene glycol propyl ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE).

Environmental Fate: Aquatic Fate - The ethers possess no functional groups that are readily subject to hydrolysis in the presence of waters.

For Glycol Ethers:

Legend:

Environmental Fate: Several glycol ethers have been shown to biodegrade however; biodegradation slows as molecular weight increases. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes. No glycol ethers that have been tested demonstrate marked resistance to biodegradative processes.

Atmospheric Fate: Upon release to the atmosphere by evaporation, high boiling glycol ethers are estimated to undergo photo-degradation (atmospheric half lives = 2.4-2.5 hr).

For Ethanol: log Kow: -0.31 to -0.32; Koc 1: Estimated BCF= 3; Half-life (hr) air: 144; Half-life (hr) H2O surface water: 144; Henry's atm m3 /mol: 6.29E-06; BOD 5 if unstated: 0.93-1.67,63% COD: 1.99-2.11,97%; ThOD :2.1.

Environmental Fate: Terrestrial - Ethanol quickly biodegrades in soil but may leach into ground water; most is lost by evaporation. Ethanol is expected to have very high mobility in soil. Volatilization of ethanol from moist soil surfaces is expected to be an important fate process. **DO NOT** discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|---------------------------------|---------------------------|-----------------------------|
| ethylene glycol monobutyl ether | LOW (Half-life = 56 days) | LOW (Half-life = 1.37 days) |

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| ethanol | LOW (Half-life = 2.17 days) | LOW (Half-life = 5.08 days) |
|---------------------------------|-----------------------------|-----------------------------|
| Bioaccumulative potential | | |
| Ingredient | Bioaccumulation | |
| ethylene glycol monobutyl ether | LOW (BCF = 2.51) | |
| ethanol | LOW (LogKOW = -0.31) | |
| Mobility in soil | | |
| Ingredient | Mobility | |
| ethylene glycol monobutyl ether | HIGH (KOC = 1) | |
| ethanol | HIGH (KOC = 1) | |

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods Containers may still present a chemical hazard/ danger when empty. • Return to supplier for reuse/ recycling if possible. Otherwise: F If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. • Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Reduction Reuse Product / Packaging Recycling disposal Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. DO NOT allow wash water from cleaning or process equipment to enter drains It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. • Where in doubt contact the responsible authority. Recycle wherever possible Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material). Decontaminate empty containers

SECTION 14 TRANSPORT INFORMATION

Labels Required Image: Constant of the second of

| UN proper shipping name | FLAMMABLE LIQUID, N.O.S. (contains ethanol) |
|------------------------------|---|
| Transport hazard class(es) | Class 3 Subrisk Not Applicable |
| Packing group | ll |
| Environmental hazard | Not Applicable |
| Special precautions for user | Special provisions 274 Limited quantity 1 L |

Air transport (ICAO-IATA / DGR)

| UN number | 1993 |
|----------------------------|---|
| UN proper shipping name | Flammable liquid, n.o.s. * (contains ethanol) |
| | ICAO/IATA Class 3 |
| Transport hazard class(es) | ICAO / IATA Subrisk Not Applicable |

| | ERG Code 3H | | |
|------------------------------|---|------|--|
| Packing group | 1 | | |
| Environmental hazard | Not Applicable | | |
| | Special provisions | A3 | |
| | Cargo Only Packing Instructions | 364 | |
| | Cargo Only Maximum Qty / Pack | 60 L | |
| Special precautions for user | Passenger and Cargo Packing Instructions | 353 | |
| | Passenger and Cargo Maximum Qty / Pack | 5 L | |
| | Passenger and Cargo Limited Quantity Packing Instructions | Y341 | |
| | Passenger and Cargo Limited Maximum Qty / Pack | 1L | |
| | | | |

Sea transport (IMDG-Code / GGVSee)

| UN number | 1993 |
|------------------------------|---|
| UN proper shipping name | FLAMMABLE LIQUID, N.O.S. (contains ethanol) |
| Transport hazard class(es) | IMDG Class 3 IMDG Subrisk Not Applicable |
| Packing group | II Contraction of the second |
| Environmental hazard | Not Applicable |
| Special precautions for user | EMS NumberF-E, S-ESpecial provisions274Limited Quantities1 L |

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

ETHYLENE GLYCOL MONOBUTYL ETHER(111-76-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

| Australia Exposure Standards | | Australia Inventory of Chemical Substances (AICS) |
|--|--|--|
| Australia Hazardous Substances Information System - Consolidated Lists | | International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs |
| ETHANOL(64-17-5) IS FOUND | ON THE FOLLOWING REGULATORY LISTS | |
| Australia Exposure Standards | | Australia Inventory of Chemical Substances (AICS) |
| Australia Hazardous Substances | Information System - Consolidated Lists | |
| National Inventory | Status | |
| Australia - AICS | Y | |
| Canada - DSL | Y | |
| Canada - NDSL | N (ethanol; ethylene glycol monobutyl ether) | |
| China - IECSC | Y | |
| Europe - EINEC / ELINCS / NLP | Y | |
| Japan - ENCS | Y | |
| Korea - KECI | Y | |
| New Zealand - NZIoC | Y | |
| Philippines - PICCS | Y | |
| USA - TSCA | Υ | |
| Legend: | Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets) | |

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average PC – STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit_o. IDLH: Immediately Dangerous to Life or Health Concentrations OSF: Odour Safety Factor NOAEL: No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level LODE Limit of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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